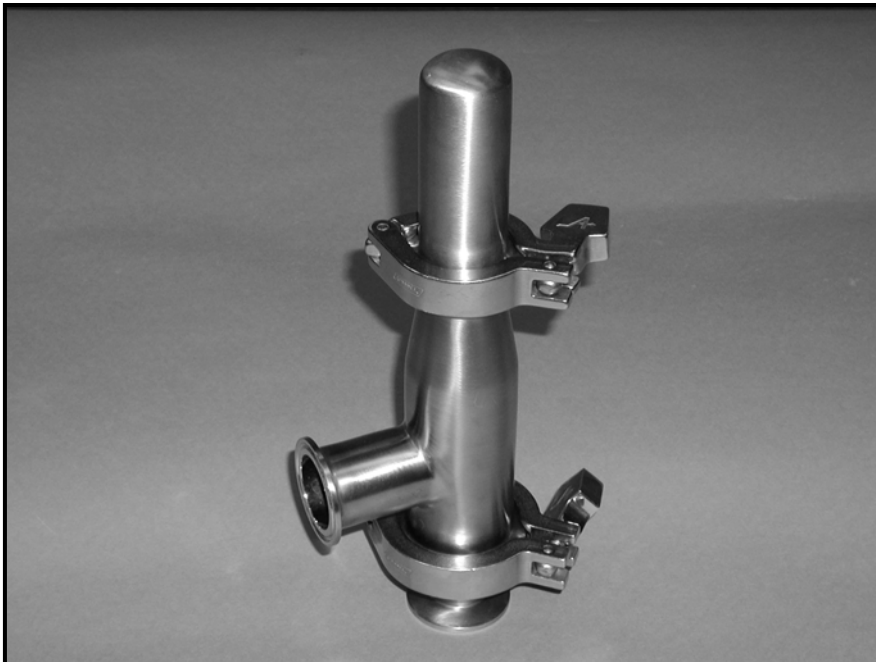


Consolidated®

INSTALLATION, OPERATION AND MAINTENANCE MANUAL

Consolidated® Safety Relief Valve Series 19000



Dresser Consolidated
Alexandria, Louisiana
71309-1430 (USA)

Series Type:

19000PF

CON-16
Addendum
1/06

With the exception of disassembly and assembly, utilize Con-16 when performing maintenance on the 19000PF Series Safety Relief Valve. The specific steps for disassembly and assembly are contained in this addendum.

Disassembly:

(1) Exterior View of 19000PF.



(2) Remove cap clamp.



(3) Remove cap.



(4) Run down spindle retainer nut and lock spindle.



(5) Remove base bonnet clamp.



(6) Remove bonnet.



(7) Remove guide.



(8) Remove disc holder.



(9) Remove disc.



Refer to Sections IX through XI, Con-16 for maintenance instructions.

Assembly:

(1) Insert disc in holder.



(2) Insert disc and holder in guide.



(3) Install guide on base.



(4) Install bonnet gasket (may be reused).



(5) Install bonnet on base.



(6) Install base bonnet clamp.



(7) Loosen spindle retainer nut.



(8) Install cap gasket (may be reused).



(9) Install cap.



(10) Install cap clamp.



(11)Completed assembly.



Valve is ready for testing.

Note: Test flanges are available from Consolidated to facilitate testing on a standard test stand.